**DFG Pump**

DETAILED SPECIFICATIONS

**Pump Assembly**

1. The pump shall be of a size and design to mount on the chassis rails of commercial and custom truck chassis, and have the capacity of \_\_\_ (4000, 5000, or 6000) gallons per minute (U.S. GPM), NFPA-1901 rated performance.
2. The entire pump shall be assembled and tested at the pump manufacturer's factory.
3. The pump shall be driven by a drive line from the truck transmission. The engine shall provide sufficient horsepower and RPM to enable pump to meet and exceed its rated performance.
4. The entire pump shall be hydrostatically tested to a pressure of 600 PSI. The pump shall be fully tested at the pump manufacturer's factory to the performance spots as outlined by the latest NFPA Pamphlet No. 1901. Pump shall be free from objectionable pulsation and vibration.
5. The dual pump bodies and related parts shall be of fine grain alloy cast iron, with a minimum tensile strength of 30,000 PSI (2069 bar). All metal moving parts in contact with water shall be of high quality bronze or stainless steel. Pumps utilizing castings made of lower tensile strength cast iron not acceptable.
6. Pump bodies shall be vertically split, on a single plane for easy removal of entire impeller assembly including clearance rings.
7. Each pump shaft to be rigidly supported by two bearings for minimum deflection. The bearings shall be heavy-duty, deep groove ball bearings in the gearbox and they shall be oil lubricated via pressurized oil system.
8. Pump impellers shall be hard, fine grain bronze of the mixed flow design; accurately machined hand ground and individually balanced. The vanes of the impeller intake eyes shall be hand ground and polished to a sharp edge and be of sufficient size and design to provide ample reserve capacity utilizing minimum horsepower.
9. Impeller clearance rings shall be bronze, easily renewable without replacing impeller or pump volute body.
10. The pump shaft shall be heat-treated, electric furnace, corrosion resistant stainless steel. Pump shaft must be sealed with double-lip oil seal to keep road dirt and water out of gearbox.
11. The pump stages shall be design so that they may be plumbed in series configuration for increased pressure or parallel for increased flow.

**Gearbox**

1. The gearbox shall be manufactured and tested at the pump manufacturer's factory.
2. Pump gearbox shall be of sufficient size to withstand the required torque of the pump in operating conditions. The gearbox shall be designed of ample capacity for lubrication reserve and to maintain the proper operating temperature.
3. The gearbox drive shaft shall be of heat-treated chromium steel. It shall withstand the required torque of the engine in pump operating conditions.
4. The single driveshaft shall transmit the power simultaneously to dual pump shafts.
5. All gears, both drive and pump, shall be of highest quality electric furnace chrome nickel steel. Bores shall be ground to size and teeth integrated and hardened, to give an extremely accurate gear for long life, smooth, quiet running, and higher load carrying capability. An accurately cut spur design shall be provided to eliminate all possible end thrust. (No exceptions.)
6. The pump ratio shall be selected by the apparatus manufacturer to give maximum performance with the engine and transmission selected.

**Priming Pump**

Dual priming pumps shall be used. The priming pumps shall be a positive displacement, oil-less rotary vane electric motor driven pump conforming to the requirements of NFPA 1901. The pump body shall be manufactured of heat treated anodized aluminum for wear and corrosion resistance. The pump shall be capable of producing a minimum 24 Hg vacuum at 2000 feet above sea level. The electric motor shall be a 12 VDC (or 24 VDC) totally enclosed unit. The priming pump shall not require lubrication. The priming pump shall be operated by a single push-pull control valve mounted on the pump operator panel. The control valve shall be of all bronze construction.