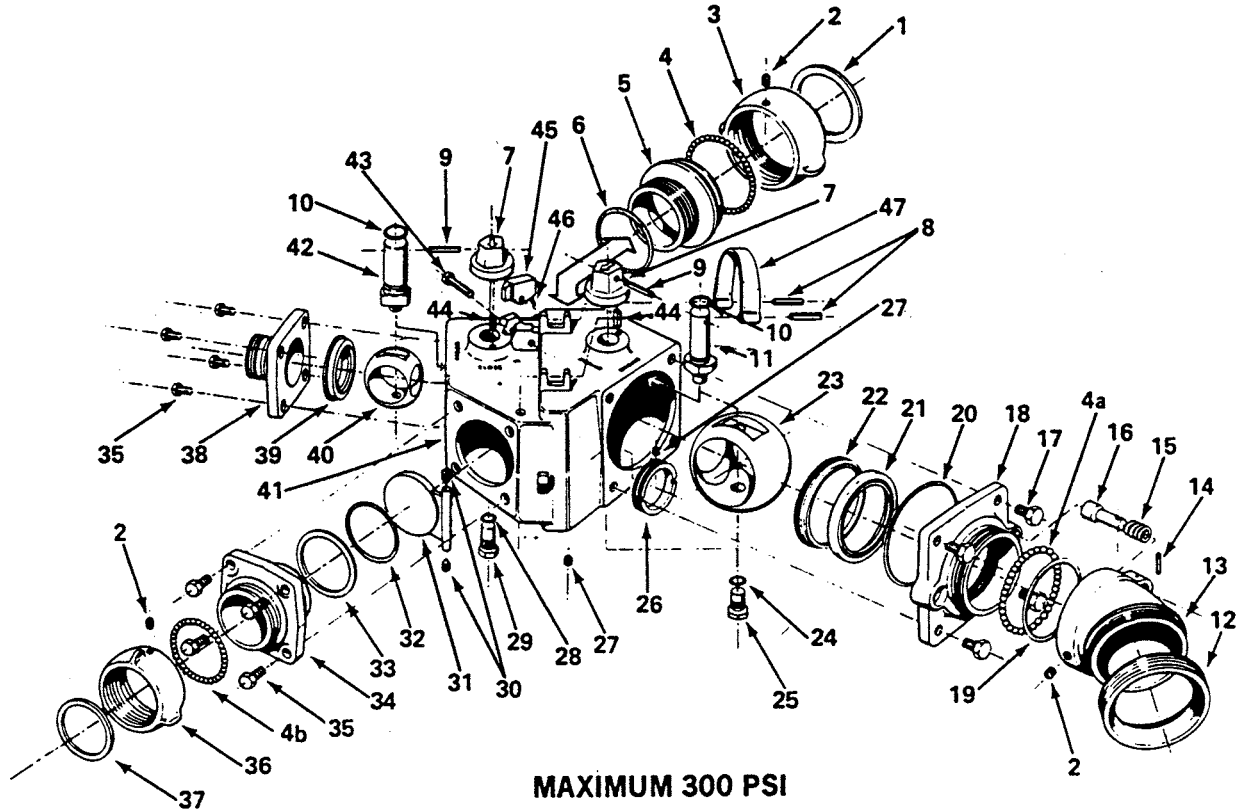


**NOTE: This product is no longer in production. For service and repair, please contact Akron's Customer Service at 800.228.1161 or 330.264.5678.**

**STYLE 628  
Hydrant Valve**

**TECHNICAL SERVICE PARTS**



ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Swivel Gasket - 4"	7-14-024	1
1	Swivel Gasket - 4 1/2"	7-14-025	1
1	Swivel Gasket - 5"	7-14-026	1
1	Swivel Gasket - 6"	7-14-028	1
2	Swivel Plug	7-42-023	3
3	Swivel* - 4" Rockerlug (NH)	104015	1
3	Swivel* - 4 1/2" Rockerlug (NH)	104016	1
3	Swivel* - 5" Rockerlug (NH)	104017	1
3	Swivel* - 6" Rockerlug (NH)	104018	1
3	Swivel* - 4" Long Handle (NH)	104049	1
3	Swivel* - 4 1/2" Long Handle (NH)	104050	1
3	Swivel* - 5" Long Handle (NH)	104051	1
3	Swivel* - 6" Long Handle (NH)	104052	1
4	Ball Bearing (4" Swivel)	‡	58
4	Ball Bearing (4 1/2" Swivel)	‡	69
4	Ball Bearing (5" Swivel)	‡	72
4	Ball Bearing (6" Swivel)	‡	86
4a	Ball Bearing (4" Elbow)	‡	58
4b	Ball Bearing (2 1/2" Swivel)	‡	38

continued on next page



**STYLE 628  
Hydrant Valve  
TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
5	Swivel Adapter - 4"	NA	1
5	Swivel Adapter - 4 1/2"	NA	1
5	Swivel Adapter - 5"	NA	1
5	Swivel Adapter - 6"	NA	1
6	O-Ring	757202	1
7	Pentagon Valve Stem	NA	2
8	Roll Pin	744096	2
9	Roll Pin	744102	2
10†	O-Ring	757009	2
11	4" Trunnion	NA	1
12	Male Adapter* - 4" (NH)	NA	1
12	Male Adapter* - 4 1/2" (NH)	NA	1
12	Male Adapter - 5" (NH)	NA	1
12	Male Adapter - 6" (NH)	NA	1
13	Male Outlet Elbow	NA	1
14	Roll Pin	744154	1
15	Spring	NA	1
16	Lock Plunger	NA	1
17	Hex Head Cap Screw	NA	4
18	Outlet Adapter	NA	1
19	O-Ring	757076	1
20	O-Ring	757173	1
21	Seat	NA	1
22	Seat Retaining Ring	NA	1
23	4" Ball	704166	1
24†	O-Ring	757217	1
25	Threaded Trunnion	101769	1
26	Threaded Seat	NA	1
27	Set Screw (1 each for items 5 & 26)	765003	2
28	O-Ring	757022	1
29	Threaded Trunnion	102177	1
30	Set Screw	765103	2
31	Clapper Valve	NA	1
32	O-Ring	757045	1
33	Shim	NA	As Req.
34	Swivel Adapter - 2 1/2"	NA	1
35	Hex Head Cap Screw	761016	8

36	Swivel* - 2 1/2" (NH)	101420	1
37†	Swivel Gasket - 2 1/2"	717043	1
38	Male Adapter - 2 1/2"	NA	1
39†	2 1/2" Seat	769537	1
40†	2 1/2" Ball	104859	1
41	Body**	NA	1
42	2 1/2" Trunnion	NA	1
43	Socket Head Cap Screw	767096	1
44	Roll Pin	744155	2
45	Latch	NA	1
46	Spring	769253	1
47	Carry Handle	721173	1

\*For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.

\*\*If unit does not have Latch (45) the following parts must be ordered when ordering Body:

- Item #7 - Pentagon Valve Stem (1 only)
- Item #43 - Screw (1 only)
- Item #45 - Latch (1 only)
- Item #46 - Spring (1 only)

†Indicates parts included in Field Service Kit #9156

‡Packet of 50 Ball Bearings - P/N 109041

NA - No longer available



**Tested... Proven... Trusted.**

ISO 9001 REGISTERED COMPANY

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REVISED: 7/11

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