



TEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Motor Sub-Assembly	86251564	1
2	Screw	765082	1
3	Gear (Motor)	718163	1
4	Rivet (Short) *	754052	3
5	Rivet (Long) *	754051	3
6	Spur Gear *	718165	6
7	Carrier Plate *	742118	1
8	Ret. Ring	758172	1
9	O-Ring	757263	1
10	Thrust Washer	784111	4
11	Needle Bearing	703453	2
12	Screw	765112	1
13	Groove Pin	741058	1
14	Worm Gear	106611	1
15	Drive Shaft	769510	1
16	Thrust Washer	784103	1
17	Screw	767086	4
18	Cover	743003	1
19	Screw	765169	4
20	O-Ring	757254	1
21	Carrier Plate *	742119	1
22	Screw	763066	4
23	O-Ring	757280	1
24	O-Ring	757056	1
25	Screw	765052	4
26	Motor Plate	745100	1
27	Housing	109296	1
28	Screw	763038	4
29	Sector Gear	109345	1
30	Screw	761065	1
31	Washer	784068	1
32	Gear Housing	109343	1
33	Spacer	769310	1
34	Screw	767016	4
35	Adapter	107296	1
36	Thrust Washer	784104	1
37	Trunnion	773259	1
38	O-Ring	757006	1
39	O-Ring	757262	1
40	O-Ring	757005	1
41	Grease Fitting	713191	1

* Item Number 4, 6, 21 part # 88400841 subassemblies
 Item Number 5, 6, 7 part # 88400840 subassemblies