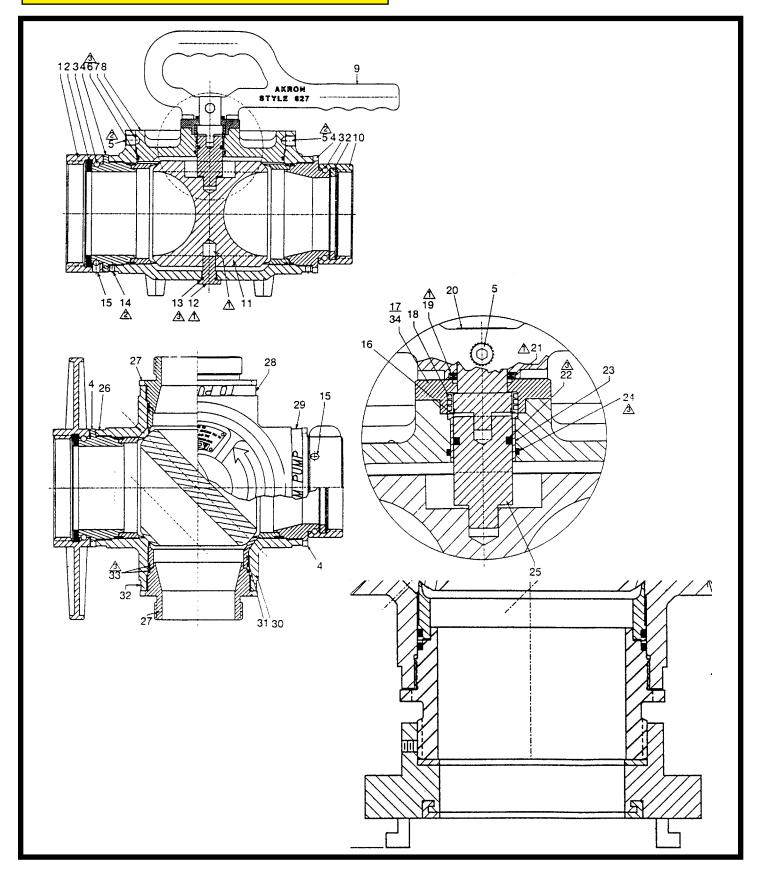
NOTE: This unit is no longer in production. For service and repair, please contact Akron's Customer Service at 800.228.1161 or 330.264.5678.





STYLE 627 4-Way Hydrant Valve TECHNICAL SERVICE PARTS LIST

| ITEM NO. | DESCRIPTION | PART NUMBER | QUANTITY |
|----------|---------------------------------|-------------|-----------------|
| 1 | Long Handle Swivel 4" NH† | 104049 | 1 |
| 1 | Long Handle Swivel 4.5" NH† | 104050 | 1 |
| 2 | Swivel Gasket 4" | 714024 | 2 |
| 2 | Swivel Gasket 4.5" | 714025 | 2 |
| 2 | Swivel Gasket 2.5" | 717043 | 1 |
| 3 | Ball Bearings | * | 116 |
| 4 | Swivel Adapter 4" | 115331 | 2 |
| 4 | Swivel Adapter 4.5" | 115301 | 2 |
| 4 | Swivel Adapter 2.5" | 115329 | 1 |
| 5 | Socket Head Set Screw | 765139 | 4 |
| 6 | O-Ring | 757343 | 1 |
| 7 | Ball Bearings | ** | 56 |
| 8 | Cover | 115929 | 1 |
| 9 | Handle | 115298 | 1 |
| 10 | Rocker Lug Swivel 4" NH† | 104015 | 1 |
| 10 | Rocker Lug Swivel 4.5" NH† | 104016 | 1 |
| 10 | Rocker Lug Swivel 2.5" NH† | 101420 | 1 |
| 11 | Ball | 115332 | 1 |
| 12 | Threaded Trunnion | 101769 | 1 |
| 13 | O-Ring | 757217 | 1 |
| 14 | Allen Head Screw | 765166 | 1 |
| 15 | Swivel Plug | 742023 | 2 |
| 16 | Retaining Ring | 758154 | 1 |
| 17 | Retaining Plate | 742089 | 1 |
| 18 | Tork-Lok Spring | 768210 | 1 |
| 19 | Shims | 769585 | 2 |
| 20 | Handle Trunnions | 773285 | 1 |
| 21 | Friction Spring | 769586 | 2 |
| 22 | O-Ring | 757010 | 1 |
| 23 | Trunnion Sleeve | 769584 | 2 |
| 24 | O-Ring | 757257 | 1 |
| 25 | Ball Trunnion | 773287 | 1 |
| 26 | ID Band "Hydrant" | 703502 | 1 |
| 27 | Male Adapter 4" NH† | 115333 | 2 |
| 27 | Male Adapter 4 1411 | 115376 | 2 |
| 27 | Male Adapter 4.5 NH† | 115335 | 2 |
| 27 | Male Adapter 4" BSP (for Storz) | 115334 | As Req. |
| 27 | Male Adapter 5" BSP (for Storz) | 115928 | As Req. |
| 28 | ID Band "TO PUMP" | 703499 | 1 As Req. |
| 29 | ID Band "FROM PUMP" | 703477 | 1 |
| 30 | Housing | 115299 | 1 |
| 31 | Seat | 115919 | 4 |
| 32 | ID Band "TO FIRE" | 703503 | 1 |
| 33 | O-Ring | 757078 | 8 |
| 34 | Socket HEad Cap Screw | 765028 | 4 |
| 35 | Caution Plate (Not Shown) | 744373 | 1 |
| 36 | Warning Plate (Not Shown) | 744374 | 1 |
| 37 | Grip Nails (Not Shown) | 736045 | 8 |
| 38 | 4" Storz Head | 107070 | As Req. |
| 38 | 5" Storz Head | 107070 | As Req. As Req. |
| | | | |

^{*}Packet of 50 Ball Bearings - P/N 109041

†For other threads, order bt description and thread size (ODM and TPI) or by Thread Code.



PHONE: 330.264.5678 or 800.228.1161 | FAX: 330.264.2944 or 800.531.7335 | akronbrass.com

REVISED: 7/1

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^{**}Packet of 50 Ball Bearings - P/N 109042