



**ASSEMBLY NOTES**

- ▲ Use Loctite 222 or Permabond LM-113
- ▲ Use Parke-O-Lube or equivalent petroleum based grease
- ▲ Use Low-Temp Lubriplate



**STYLE5134 and 5234  
Akromatic® II Tips  
TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			5134	5234
1	Turbine Retaining Ring	108409		1
2	Turbine Teeth	772151		1
3	Bumper and Pattern Sleeve S/A	51250005	1	
4	Socket Head Cap Screw	767094		3
5	Bumper and Pattern Sleeve S/A	40067398		1
6	Ball Plunger	744280	1	1
7	Identification Band	703313	1	
7	Identification Band	703314		1
8	Throat	108400	1	1
9	O-Ring	757058	1	1
10	O-Ring	757228	1	1
11	Throat Spring	768231	3	3
12	Retaining Pin	744160	3	3
13	Nozzle Body	108395	1	1
15	O-Ring	757230	1	1
16	Socket Head Set Screw	765117	1	1
17	O-Ring	757021	1	1
18	Spindle Assembly	*	1	1
19	Indicating Band	703304	1	1
20	Volume Control Band	703302	1	1
21	Body Spacer	108407	1	1
22	Locking Balls	†	42	42
23	Socket Head Set Screw	765008	1	1
24	Swivel - 1 1/2" NH**	108313	1	1
24	Swivel - 1 1/2" NPSH**	108314	1	1
25	Swivel Gasket	717042	1	1

\* If these parts are in need of repair, the entire nozzle must be returned to the factory to be recalibrated.

\*\* For other threads, order by description and thread size (ODM and TPI) or by thread code.

† Packet of 50 Locking Balls - P/N - 109042



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REVISED: 6/11

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