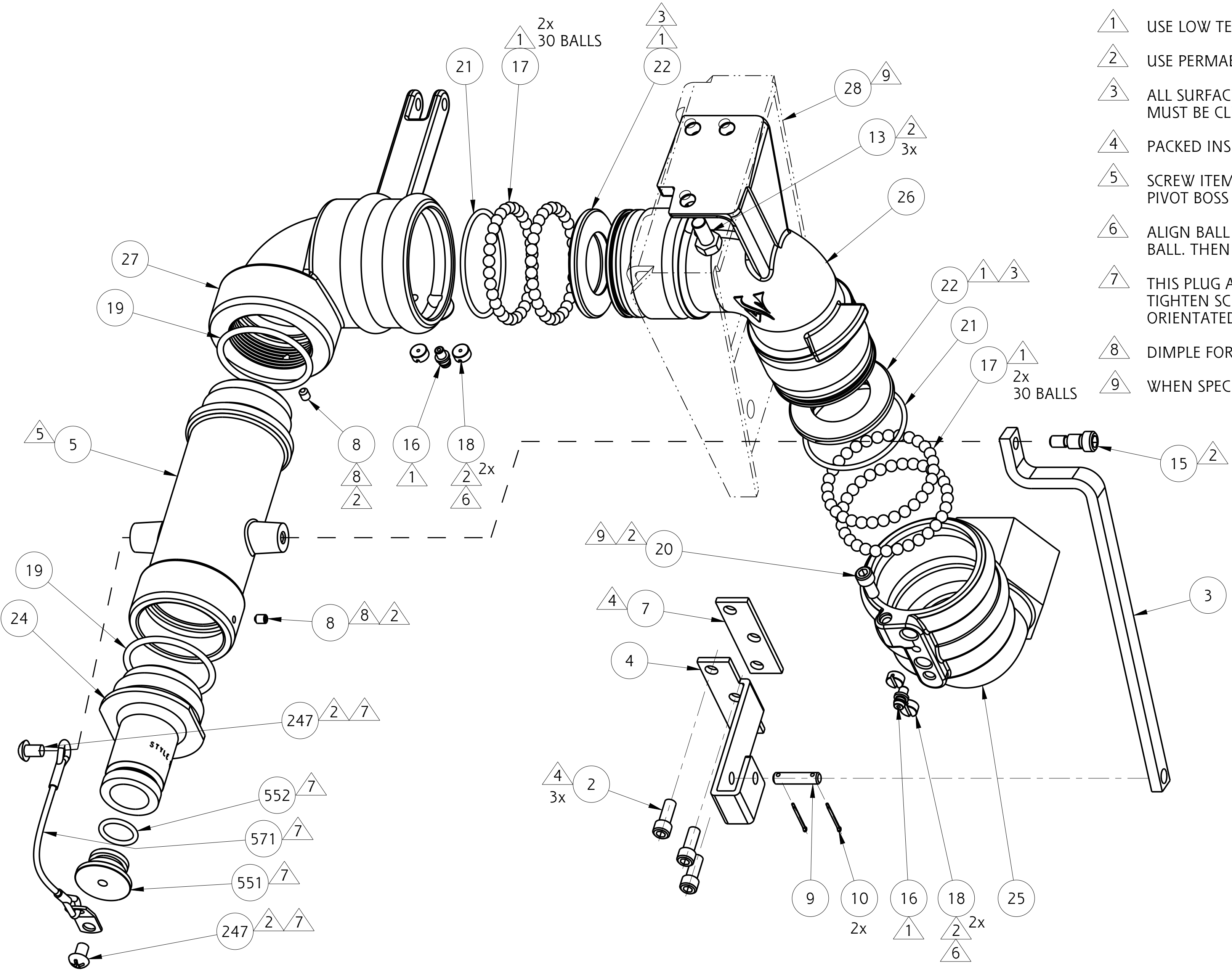


Chg.	Date
02	02-14
03	11-19

ASSEMBLY NOTES:

USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- ① USE LOW TEMP LUBRIPLATE.
- ② USE PERMABOND LM113 OR LOCTITE 222.
- ③ ALL SURFACES IN CONTACT WITH THE FACE SEALS MUST BE CLEAN AND FREE OF BURRS, NICKS, ETC.
- ④ PACKED INSIDE KIT (ITEM 23).
- ⑤ SCREW ITEM 5 IN TIGHT AND BACK OUT UNTIL PIVOT BOSS IS VERTICAL (1/2 TURN MAXIMUM)
- ⑥ ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4 - 1/2 TURN.
- ⑦ THIS PLUG AND LANYARD ARE USED WHEN SPECIFIED. TIGHTEN SCREWS (ITEM 247) SO THAT LANYARD IS ORIENTATED AS SHOWN.
- ⑧ DIMPLE FOR SET SCREW.
- ⑨ WHEN SPECIFIED.



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Parts List Sheet:

120070

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TECHNICAL SERVICE PARTS

STYLE 3295

PRODUCT FOR 3465

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
02	02-14
03	11-19

Find	Description	Item	QTY
3	LINK DRIVE	729490	1
4	BRACKET	704341	1
5	TUBE EXTENTION	104302	1
8	SCREW ALLEN HEAD CUP POINT SET 10-24 x 1/4"	765025	2
9	PIN BRACKET LINK	744227	1
10	PIN COTTER 1/16 X 3/4"	744168	2
13	SCREW HEX HEAD CAP GR5 5/16-18 x 5/8"	761015	3
15	SCREW HEX SOCKET HEAD SHOULDER 5/16 x 3/8 - 1/4-20	767131	1
16	FITTING GREASE 3/16	713191	2
17	BALL BRASS 1/4"OD	703017*	120
18	PLUG SWIVEL 3/8-24 x 3/16"	742023	4
19	O-RING 2-224	757182	2
20	SCREW SOCKET HEAD CAP 1/4-20 x 1/2" (WHEN SPECIFIED)	765014	1
21	O-RING 2-139	757059	2
22	SEAL FACE RING	769311	2
24	NOZZLE 1.5" DC	104298	1
25	ELBOW INLET	109222	1
26	ELBOW MOUNT	109224	1
27	ELBOW OUTLET	109225	1
28	BRACKET SIDE MOUNT (WHEN SPECIFIED)	703440	1
247	SCREW PHILLIPS HEAD MACHINE 1/4-20 x 3/8" (OPTIONAL)	763067	2
551	PLUG ORIFICE DRY CHEMICAL (OPTIONAL)	116952	1
552	O-RING 2-115 (OPTIONAL)	757009	1
571	LANYARD 9" (OPTIONAL)	729357	1

* KIT OF 50 BALLS 109041

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