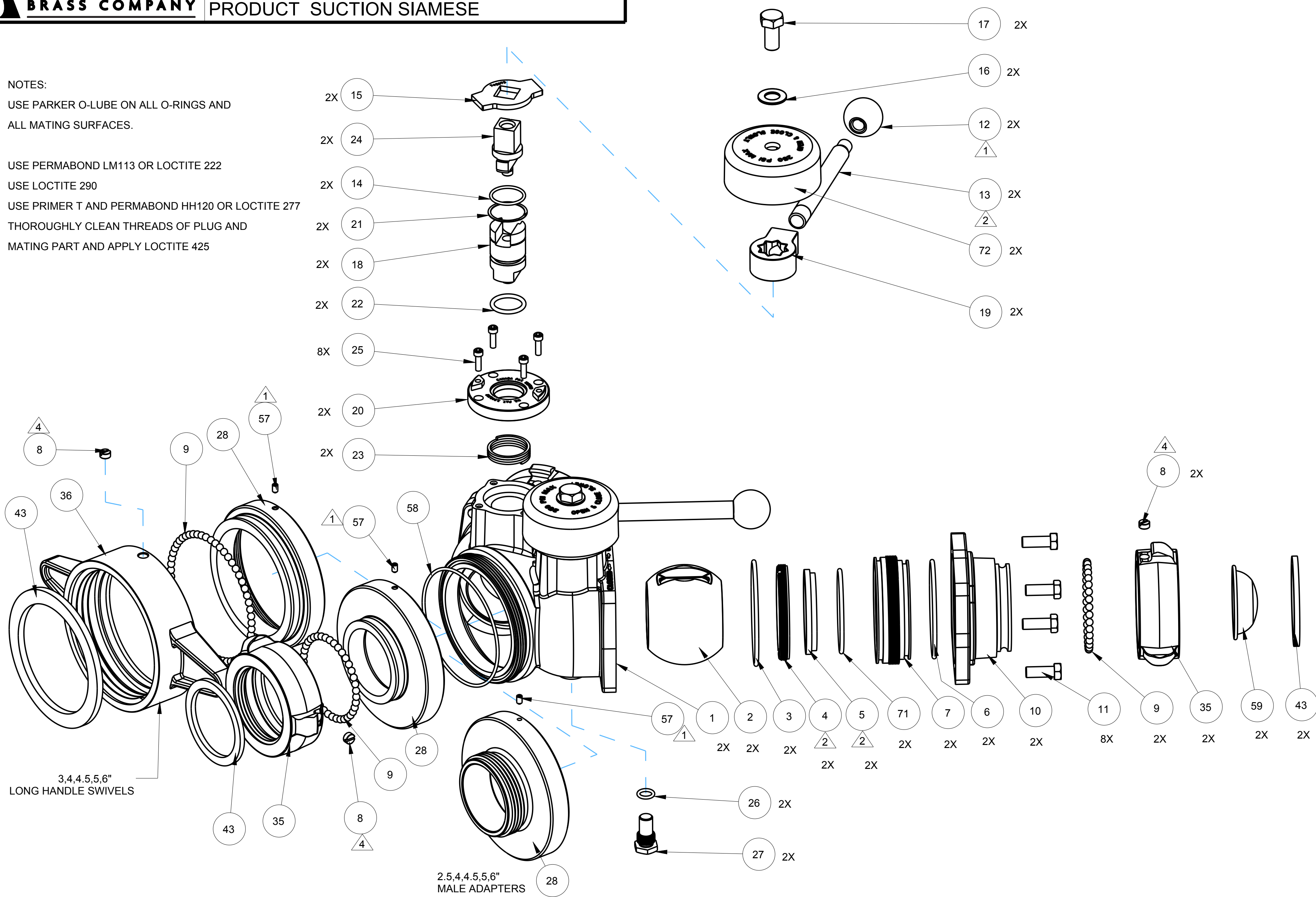


NOTES:
 USE PARKER O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES.

- 1 USE PERMABOND LM113 OR LOCTITE 222
- 2 USE LOCTITE 290
- 3 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277
- 4 THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425



3,4,4,5,5,6"
LONG HANDLE SWIVELS

2.5,4,4,5,5,6"
MALE ADAPTERS

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Parts List Sheet:

125204



TECHNICAL SERVICE PARTS

STYLE 1483

PRODUCT SUCTION SIAMESE

Chg.	Date
03	4-15

Find	Description	Item	QTY
1	SIAMESE BODY	117577	1
2	++ BALL	703083	2
3	++ O-RING 2-238	757036	2
4	VALVE SEAT RETAINING RING	758115	2
5	++ SEAT W/RING GROOVE	769160	2
6	++ O-RING 2-236	757035	2
7	SEAT HOUSING	104877	2
8	SWIVEL PLUG	742023	3
10	2.5" SWIVEL ADAPTER	104871	2
11	SCREW HX HD 3/8-16 X 1"	761016	8
12	HANDLE BALL	703080	2
13	HANDLE ROD	109193	2
14	++ O-RING 0240-0	757284	2
15	HANDLE STOP PLATE	742073	2
16	FLAT WASHER	784086	2
17	SCREW HEX HD CP 1/2-13X1	761045	2
18	TRUNNION	773322	2
19	HANDLE HUB	721278	2
20	RETAINING PLATE	742089	2
21	RETAINING RING	758154	2
22	++ O-RING 2-214	757010	2
23	TORQUE-LOCK SPRING	768210	2
24	TRUNNION HANDLE	772142	2
25	SCREW SOC HD CAP 10-24 X 5/8"	765028	8
26	++ O-RING 2-111	757198	2
27	THREADED TRUNNION	773094	2
57	SET SCREW CUP PT 10-24 X 5/16"	765040	1
58	O-RING 2-156	757080	1
59	STRAINER SCREEN	769027	2
71	++ O-RING 2-232	757045	2
72	HANDLE COVER	707369	2

Find	Description	Item	Qty
SWIVEL ADAPTERS			
28	** 2.5" SWIVEL ADAPTER	102031	1
	** 3.0" SWIVEL ADAPTER	104891	1
	** 4.0" SWIVEL ADAPTER	104889	1
	** 4.5" SWIVEL ADAPTER	102034	1
	** 5.0" SWIVEL ADAPTER	104892	1
	** 6.0" SWIVEL ADAPTER	104890	1
MALE ADAPTERS			
28	** 2.5" NH MALE ADAPTER	116624	1
	** 4.0" NH MALE ADAPTER	106179	1
	** 4.5" NH MALE ADAPTER	116610	1
	** 5.0" NH MALE ADAPTER	116608	1
	** 6.0" NH MALE ADAPTER	105239	1

Find	Description	Qty
BALL BEARING ST STL 1/4" FOR SWIVEL ADAPTERS P/N:703051		
9	* 2.5" SWIVELS	38
	* 3.0" SWIVELS	47
	* 4.0" SWIVELS	56
	* 4.5" SWIVELS	69
	* 5.0" SWIVELS	86
	* 6.0" SWIVELS	114

Find	Description	Item	Qty
LONG HANDLE SWIVELS CP-CHROME PLATE/CS-CAST			
35/36	** 3.0" NH LH SWIVEL CP	100104	1
	** 4.0" NH LH SWIVEL CP	100106	1
	** 4.5" NH LH SWIVEL CP	100107	1
	** 5.0" NH LH SWIVEL CP	100108	1
	** 6.0" NH LH SWIVEL CP	100109	1
	** 3.0" NH LH SWIVEL CS	100098	1
	** 4.0" NH LH SWIVEL CS	100099	1
	** 4.5" NH LH SWIVEL CS	100100	1
	** 5.0" NH LH SWIVEL CS	100101	1
	** 6.0" NH LH SWIVEL CS	100102	1
RL SWIVELS CP- CHROME PLATE/CS-CAST			
35/36	** 2.5" NH RL SWIVEL CP	117847	2/3
	** 3.0" NH RL SWIVEL CP	100066	1
	** 4.0" NH RL SWIVEL CP	100068	1
	** 5.0" NH RL SWIVEL CP	118788	1
	** 6.0" NH RL SWIVEL CP	100070	1
	** 2.5" NH RL SWIVEL CS	105031	2/3
	** 3.0" NH RL SWIVEL CS	100062	1
	** 4.0" NH RL SWIVEL CS	100063	1
	** 5.0" NH RL SWIVEL CS	100065	1
	** 6.0" NH RL SWIVEL CS	116613	1
SWIVEL GASKETS			
43	** 2.5" NH GASKET	717043	2/3
	** 3.0" NH GASKET	714022	1
	** 4.0" NH GASKET	714024	1
	** 4.5" NH GASKET	714025	1
	** 5.0" NH GASKET	714026	1
	** 6.0" NH GASKET	714028	1

* KIT OF 50 BALLS:123074

** FOR OTHER THREADS/GASKETS ORDER BY
DESCRIPTION AND THREAD SIZE (ODM AND TPI)
OR BY AKRON 3 DIGIT THREAD CODE.

++ PARTS INCLUDED IN FIELD SERVICE KIT 91270001 (2 REQ.)

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