



**ASSEMBLY NOTES:**

USE PARKER-O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES UNLESS OTHERWISE NOTED.

▲1 USE PERMABOND LM113 OR LOCTITE 222.

▲2 USE LOCTITE 290.

▲3 ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.

▲4 THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.

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Parts List Sheet:

**123884**

C06264



TECHNICAL SERVICE PARTS

STYLE 1480

PRODUCT 2-WAY SIAMESE

Chg.	Date
07	09-15
08	1-17

Find	Description	Item	QTY
1	BODY GATED WYE 1.5"	104887	1
2	BALL CELCON 1.5"	703151	2
3	HOUSING SEAT 1.5"	721097	2
4	O-RING 2-142	757043	2
5	RING SEAT 1.5"	104754	2
6	SEAT VALVE	769074	2
7	O-RING 2-137	757203	2
8	ADAPTER MALE 1.5"NH	100135	2
8	ADAPTER MALE 1.5"NPSH	100136	2
8	ADAPTER MALE 1.5"BSP	100137	2
9	SCREW HEX HEAD CAP 5/16-18 x 3/4"	761046	8
10	* BALL STAINLESS STEEL $\phi$ 1/4"	703051	25
11	GASKET	717042	1
12	SWIVEL 3RL 1.5"NH	101285	1
12	SWIVEL 3RL 1.5"NPSH	101286	1
12	SWIVEL 3RL 1.5"BSP	116956	1
13	PLUG	742023	1
14	BALL BLACK PLASTIC $\phi$ 1-3/8"	703080	2
15	O-RING 2-032	757183	2
16	ROD HANDLE	101879	2
17	PIN ROLL 1/8 x 5/8	744049	2
20	SCREW SOCKET HEAD CAP 8-32 x 1/2"	765155	8
21	BODY HANDLE	104866	2
22	SCREW SOCKET HEAD CAP 1/4 -20 x 3/4"	765030	2
23	CAP HANDLE	104867	2
25	SCREW SOCKET HEAD CAP 10-24 x 5/16"	766018	2
26	BEARING TRUNNION	104753	2
27	O-RING 2-018	757042	2
28	O-RING 2-014	757041	2
29	TRUNNION BRASS	773035	2
30	TRUNNION THREADED	773007	2
31	O-RING 2-012	757180	2

\* KIT OF 50 BALLS: 123074

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